

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

GSISLV-TR/15085/CL1/83/23/1A1

GSI SLV-TR hereby certifies that the welding company

TELEFONCULAR METAL SAN. TIC. LTD. STI.
Buyukkayacik OSB Mah. 12 nolu Sokak No:34 Selcuklu/KONYA
42160 KONYA
Türkiye

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2026-02-25 until 2029-02-24

Ankara, 2026-03-02
Place and date of issue

Lead auditor: Engineer KARAMAN


Engineer AKCAM
Head of certification body


Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	1.2	$t \geq 5 \text{ mm}$	FW, fully mechanized
	1.2	$t = 15 - 60 \text{ mm}$	BW, fully mechanized
131	23.1	$t = 3 - 12 \text{ mm}$	FW, partly mechanized
135	1.2	$t \geq 1.4 \text{ mm}$	FW, partly mechanized
	1.2	$t = 1.4 - 32 \text{ mm}$	BW, partly mechanized
	1.2	$t \geq 3 \text{ mm}$	FW, partly mechanized
		$D \geq 20 \text{ mm}$	
	1.2	$t = 3 - 60 \text{ mm}$	T-BW/FW, partly mechanized
	1.2	$t = 10 - 40 \text{ mm}$	BW, partly mechanized
		$D \geq 15 \text{ mm}$	
	1.3	$t = 25 - 100 \text{ mm}$	BW, partly mechanized
	2.2	$t = 3 - 8 \text{ mm}$	FW, partly mechanized
	2.2, 3.3	$t = 3 - 12 \text{ mm}$	BW, partly mechanized
	3.1	$t \geq 3 \text{ mm}$	FW, partly mechanized
	3.1	$t = 3 - 30 \text{ mm}$	BW, partly mechanized
	3.1, 3.2	$t = 15 - 60 \text{ mm}$	T-BW/FW, partly mechanized
	3.2	$t = 3 - 20 \text{ mm}$	BW, partly mechanized
	3.3	$t = 3 - 20 \text{ mm}$	FW, partly mechanized
	8.1/1.2	$t = 3 - 24 \text{ mm}$	FW, partly mechanized
135/121	1.2, 2.2, 3.3	$t = 3 - 12 \text{ mm}$	BW, partly mechanized
138	3.2	$t = 5 - 20 \text{ mm}$	FW, partly mechanized
141	1.2, 8.1, 8.1/1.2	$t = 3 - 24 \text{ mm}$	FW, manually

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Osman BIYIKCI, Level A (IWE)

born: 1995-02-26

1st deputy(ies) of the responsible welding coordinator(s):

Faruk ER, Level A (IWE)

born: 1987-10-25

Others deputies:

Erkam KIVANC, Level A

born: 1993-10-22

Remarks:

Register no.:

GSISLV-TR/15085/CL1/83/23/1A1

General provisions:

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.